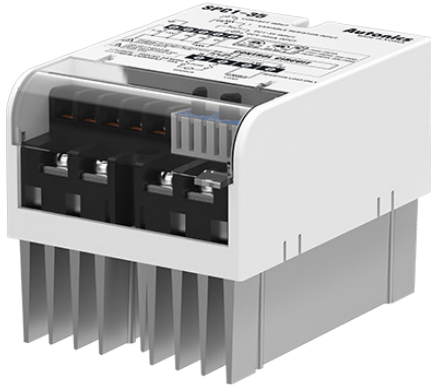


Single-Phase Power Controllers



SPC Series PRODUCT MANUAL

For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.

The specifications, dimensions, etc. are subject to change without notice for product improvement. Some models may be discontinued without notice.

Features

- Various and simple input specification
 - DC 4 - 20 mA, 1 - 5 VDC $\overline{=}$, External 24 VDC $\overline{=}$
 - External adjuster (1 k Ω)
 - External contact (ON / OFF)
- Various function
 - Out ADJ (output limit) function
 - Soft Start function (except for ON/OFF control type)
 - Out display function
 - 50 / 60 Hz automatic converting function
- Various control by mode switches
 - Phase control
 - Cycle control (zero cross turn-on)
 - ON/OFF control (zero cross turn-on)

Safety Considerations

- Observe all 'Safety Considerations' for safe and proper operation to avoid hazards.
- \triangle symbol indicates caution due to special circumstances in which hazards may occur.

\triangle Warning Failure to follow instructions may result in serious injury or death.

- 01. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss. (e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime / disaster prevention devices, etc.)**
Failure to follow this instruction may result in personal injury, economic loss or fire.
- 02. Do not use the unit in the place where flammable / explosive / corrosive gas, high humidity, direct sunlight, radiant heat, vibration, impact, or salinity may be present.**
Failure to follow this instruction may result in explosion or fire.
- 03. Install on the device panel, and ground to the F.G. terminal separately.**
Failure to follow this instruction may result in fire or electric shock.
- 04. Do not connect, repair, or inspect the unit while connected to a power source.**
Failure to follow this instruction may result in fire or electric shock.
- 05. Check 'Connections' before wiring.**
Failure to follow this instruction may result in fire.
- 06. Do not disassemble or modify the unit.**
Failure to follow this instruction may result in fire or electric shock.

\triangle Caution Failure to follow instructions may result in injury or product damage.

- 01. Use the unit within the rated specifications.**
Failure to follow this instruction may result in fire or product damage.
- 02. Use a dry cloth to clean the unit, and do not use water or organic solvent.**
Failure to follow this instruction may result in fire.
- 03. Keep the product away from metal chip, dust, and wire residue which flow into the unit.**
Failure to follow this instruction may result in fire or product damage.

Cautions during Use

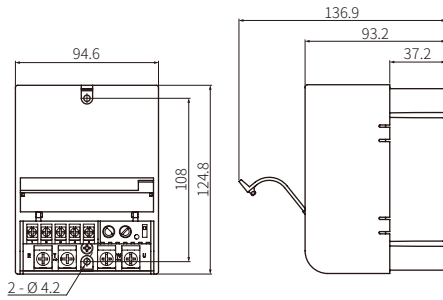
- Follow instructions in 'Cautions during Use'.
Otherwise, it may cause unexpected accidents.
- Use the product, after 3 sec of supplying power.
- Before use, set the mode and function according to the specification.
Especially, be cautious that the product does not operate when OUT ADJ. is set to 0 %. Since mode/parameter can not be changed during operation, set the mode and function after turning off the power.
- To ensure the reliability of the product, install the product on the panel or metal surface vertically to the ground.
- Install the unit in the well ventilated place.
- While supplying power to the load or right after turning off the power of the load, do not touch the body and heat sink. Failure to follow this instruction may result in a burn due to the high temperature.
- Install a power switch or circuit breaker in the easily accessible place for supplying or disconnecting the power.
- Do not wire to terminals which are not used.
- The rapid fuse must be connected between R terminal and the power source.
- Do not use near the equipment which generates strong magnetic force or high frequency noise.
- This unit may be used in the following environments.
 - Indoors (in the environment condition rated in 'Specifications')
 - Altitude max. 2,000 m
 - Pollution degree 2
 - Installation category III

Product Components

- Product
- Bolt × 2
- Instruction manual

Dimensions

- Unit: mm, For the detailed drawings, follow the Autonics website.



Cautions during Installation

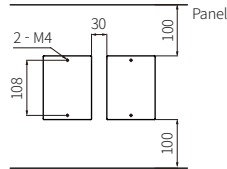


High Temperature Caution

While supplying power to the load or right after turning off the power of the load, do not touch the body and heatsink. Failure to follow this instruction may result in a burn due to the high temperature.

Mount space

- Unit: mm
- When installing multiple power controllers, keep space between power controllers for heat radiation. Horizontal: ≥ 30 mm, vertical: ≥ 100 mm

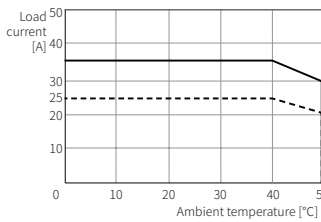


Derating Curve

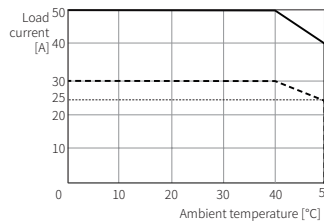
—	Vertical mount	- - -	Horizontal mount ⁽⁰¹⁾
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(01) Two mounting holes and terminal blocks are the same height

SPC1-35



SPC1-50



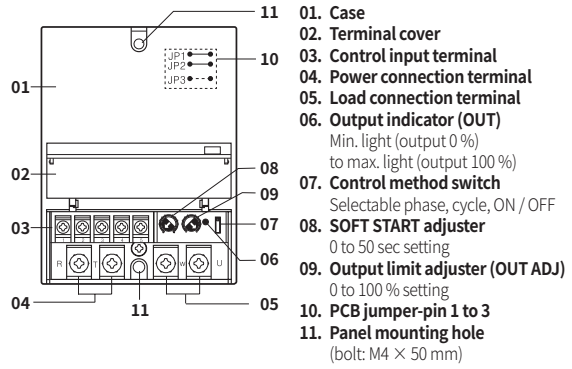
Specifications

Model	SPC1-35	SPC1-50
Control phase	Single-phase	
Rated load current	35 A	50 A
Indicator	Output indicator (red)	
Control input	1 - 5 VDC \equiv , DC 4 - 20 mA (250 Ω), ON / OFF (external contact or 24 VDC \equiv), external adjuster (1 k Ω), output limit input (front output limit adjuster)	
Cooling method	Natural air cooling	
Control circuit	MICOM control method	
Unit weight	≈ 1 kg	
Approval	EAC	

Control method	Phase control	Cycle control	ON/OFF control
Control mode	Normal	Fixed cycle	-
Applied load	Resistance load		
Output range	0 to 98 %	0 to 100 %	0 / 100 %

Power supply	220 VAC \pm 10 % 50 / 60 Hz \pm 1 Hz
Min. load current	5 % of rated load current
Insulation resistance	100 M Ω (500 VDC \equiv megger)
Dielectric strength	2000 VAC \sim 50 / 60 Hz for 1 min
Noise immunity	± 2 kV square wave noise (pulse width: 1 μ s) by the noise simulator
Vibration	0.75 mm double amplitude at frequency of 10 to 55 Hz (for 1 min) in each X, Y, Z direction for 1 hour
Vibration (malfunction)	0.5 mm double amplitude at frequency of 10 to 55 Hz (for 1 min) in each X, Y, Z direction for 10 min
Shock	300 m/s ² (≈ 30 G) in each X, Y, Z direction for 3 times
Shock (malfunction)	100 m/s ² (≈ 10 G) in each X, Y, Z direction for 3 times
Ambient temperature	0 to 50 $^{\circ}$ C, storage: -25 to 65 $^{\circ}$ C (no freezing or condensation)
Ambient humidity	35 to 85 %RH, storage: 35 to 85 %RH (no freezing or condensation)
Wiring spec.	Rated load current 35 A: AWG 16 to 8 Rated load current 50 A: AWG 8 to 6

Unit Descriptions

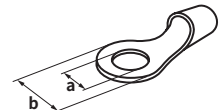


Cautions during Wiring

■ Crimp Terminal Specifications

- Unit: mm, Use crimp terminals of size specified below.

	Control input	Output and power
a	≥ 3.5 mm	≥ 5 mm
b	≤ 7.0 mm	≤ 12 mm



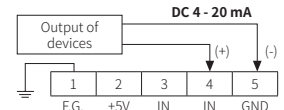
■ Terminal Screw Specifications

	Control input	Output and power
Screw	M3.5	M5
Tightening torque	0.6 to 1.2 N m	1.5 to 2.2 N m

Connections

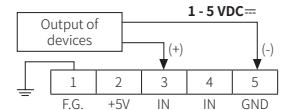
■ DC 4 - 20 mA

- It controls 0 to 100 % when you supply DC 4 to 20 mA on 4, 5 terminals when power is supplied.
- Output control is available via OUT ADJ. If not using this, set as 100 %.
- Supported control method : Phase / cycle control



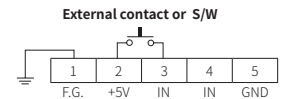
■ 1 - 5 VDC \equiv

- It controls 0 to 100 % when you 1 to 5 VDC \equiv on 3, 5 terminals when power is supplied.
- Output control is available via OUT ADJ. If not using this, set as 100 %.
- Supported control method : Phase / cycle control



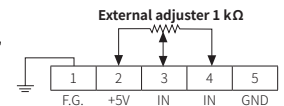
■ External contact

- It controls 100 % if you connect external contact or switch to 2, 3 terminal when it is ON, it controls 0 % when it is OFF.
- Output control is available via OUT ADJ. If not using this, set as 100 %.
- Supported control method : Phase / cycle / ON/OFF control



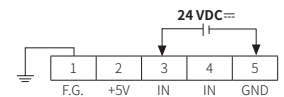
■ External adjuster

- After power is applied, connecting the external adjuster 1 k Ω to 2, 3 and 4 terminals and turning adjuster control from 0 to 100 %. In another way, connecting to the 2 and 3 terminals and turning OUT ADJ control from 0 to 100 %.
- Supported control method : Phase / cycle control



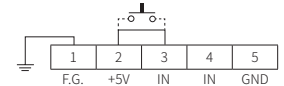
■ External 24 VDC \equiv

- It can be used with external 24 VDC \equiv voltage input at ON/OFF control method.
- It is available to control of ON/OFF, outputs 100 % for applying 24 VDC \equiv and 0 % for applying 0 VDC \equiv .
- Supported control method : Phase / cycle / ON/OFF control

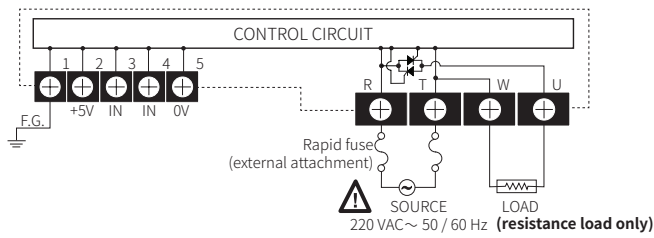


■ Example connection of not using external adjuster

- It is possible to control 0 to 100 % with turning OUT ADJ. in state of connecting terminal 2 and terminal 3.



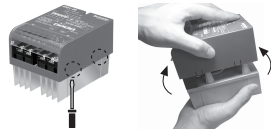
External Connections



Case Removal Method

After disconnecting all power sources supplied to the product, remove the case, Push the Joint part (4 points) on the right and left side of the case with the flat head screwdriver, and disassemble the case.

⚠ Caution: When using the tools, be careful not to be wounded.



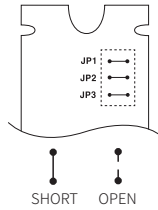
Control Method Setting

- The control method setting cannot be changed while it is operating. Turn OFF the power at first then change the setting and supply the power again.
- Factory default: Phase control / JP1 to 3: SHORT (phase equal division / cycle 0.5 sec)

Control method	Phase control	Cycle control (zero cross turn-on)	ON/OFF control (zero cross turn-on)
Control method switch			
PCB JP setting	Division method (JP3)	Cycle (JP1 / 2)	-

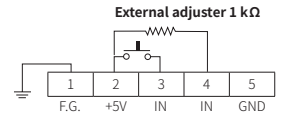
PCB JP setting

	Phase control: Division method		Cycle control (zero cross turn-on): Cycle			
	Phase equal division	Power equal division	None	0.5 sec	2.0 sec	10 sec
JP1	-	-	OPEN	SHORT	SHORT	OPEN
JP2	-	-	OPEN	SHORT	OPEN	SHORT
JP3	SHORT	OPEN	-	-	-	-



Example of Connection / Setting

- Conditions:
Control method: Phase or Cycle control
Control input: External adjuster
ON / OFF power limit (ON: 80 %, OFF: 24 % output control)



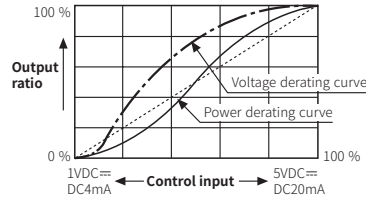
- Setting: OUT ADJ. 80 %, external adjuster 30 %
- Example of operation:
External contact signal ON: Contact input 100 % × OUT ADJ. 80 % = 80 %
External contact signal OFF: Adjuster input 30 % × OUT ADJ. 80 % = 24 %

Control Method

Phase control

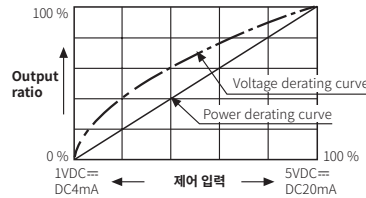
Phase control method is to control output by dividing AC phase by control input signal.

Phase equal division method by control input



It is general output method to divide control angle proportionally according to control input signal and to output it.

Power equal division method by control input



It divides control angle non-equally according as control input signal then make power curve linearization so it becomes possible to output the power, which is proportioned control input as outputting the graph.

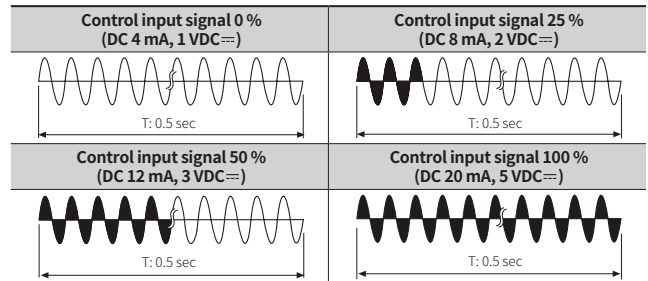
Cycle control, zero cross turn-on

Compared to the phase control method, the load control linearity is better.

Since it is always ON or OFF at the zero point of AC, no noise is generated during ON / OFF, so it is a suitable control method for an environment where noise is not affected or an electric furnace with a large heat capacity.

Fixed cycle control mode

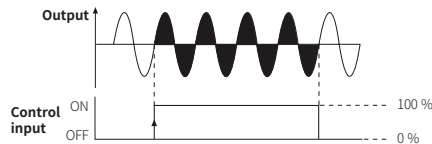
It controls the power, which is applied into the load to repeat ON / OFF cycle (T: 0.5, 2, 10 sec selectable) with constant proportion according to control input signal.



ON / OFF control, zero cross turn-on

This is control method that output is 100 % at control input ON, and 0 % at control input OFF. It is the same function as SSR (Solid State Relay). It always turns ON or OFF at zero point of AC.

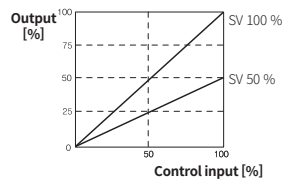
- When using ON / OFF control method, output limit, SOFT START functions are not settable.



Function

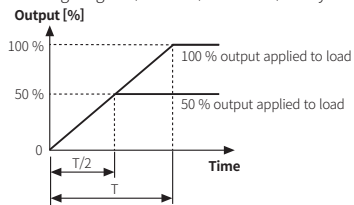
■ Output limit (OUT ADJ)

- It controls to limit the power supplied into the load.
[Control input (%) × output limit setting (%) = output value]
- It is not available at ON / OFF control method.
- Setting range: 0 to 100 (not used) %
(factory default: 100 %)



■ SOFT START

- This function protects the load in cases that the set temperature is high, such as controlling the load (platinum, molybdenum, tungsten, infrared lamp, etc.) in which inrush current flows when power is supplied, or showing large width of temperature rise during initial operation.
- SOFT START set time (T) is the required time that output reaches to 100 %, and it is differentiated by OUT ADJ set value.
[Setting time (T) × OUT ADJ setting value (%) = Target output value time]
- It is not available at ON / OFF control method.
- Setting range: 0 (not used) to 50 sec (factory default: 0 sec)



- T: SOFT START set time.
Time to get the output which is applied into the load is 100 %.
- T/2: Time to get the output which is applied into the load is 50 %.