Safety Controllers / Safety Relay Unit

SFC / SFC-R Series

INSTRUCTION MANUAL

TCD220007AB

Autonics

Thank you for choosing our Autonics product.
Read and understand the instruction manual and manual thoroughly before using the product.
For your safety, read and follow the below safety considerations before using.
For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.
Keep this instruction manual in a place where you can find easily.
The specifications, dimensions, etc. are subject to change without notice for product improvement. Some models may be discontinued without notice.
Follow Autonics website for the latest information.

Safety Considerations

- Observe all 'Safety Considerations' for safe and proper operation to avoid hazards.
- ⚠ symbol indicates caution due to special circumstances in which hazards may occur.

⚠ Warning Failure to follow instructions may result in serious injury or death.

01. **Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss. (e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime/disaster prevention devices, etc.)**
    Failure to follow this instruction may result in personal injury, economic loss or fire.
02. **Responsible person for use is an operator who:**
    - is fully knowledgeable about the installation, settings, use and maintenance of the product
    - is familiar with the requirements of laws, regulations and standards in the country or region where the product is installed and used.
    Responsible person for use has an obligation to educate the requirements to machine users.
    Machine users are persons who have been fully trained by the responsible person for use and can operate the machine correctly. When any error occurs during the operation of the machine control system, they have a responsibility to report it to the responsible person for use immediately.
    If an unqualified person operates the product, it may result in personal injury, economic loss or fire.
03. **Qualified personnel shall carry out installation, configuration and combination with the machine control system.**
    If an unqualified person carry out installation, configuration and combination with the machine control system, it may cause malfunction or result in accidents.
04. **When the connected devices (e.g., motor) is not operating after installation, check that functions and settings of the product correctly operate as you intended.**
    Failure to follow this instruction may result in personal injury, economic loss or fire.
05. **Be sure to consider the delay of the safety output when determining the safety distance to the hazardous source due to the response time (safety input and logic input), setting of off-delay time and off-delay time accuracy.**
    The machine may not stop before an operator reaches the hazardous zone so that it may result in personal injury and economic loss.
06. **Do not use the unit in the place where flammable/explosive/corrosive gas, high humidity, direct sunlight, radiant heat, vibration, impact, salinity, moisture, or steam, or dust may be present.**
    Failure to follow this instruction may result in explosion or fire.
07. **Do not disassemble or modify the unit.**
    Failure to follow this instruction may result in personal injury or fire. In addition, the manufacturer does not guarantee the performance and functionality.
08. **Do not connect, repair, inspect, or replace the unit while connected to a power source.**
    Failure to follow this instruction may cause the external devices connected to the product may unexpectedly operate. For more information, please refer to laws, regulations and standards in the country or region.
09. **Install the product on a device panel or DIN rail inside the control room with IP54 or higher protection structure.**
    Failure to follow this instruction may result in fire or electric shock.
10. **When using the product mounted on a DIN rail, fix it using an End plate (sold separately).**
    Failure to follow this instruction may result in fire or electric shock.
11. **When you use the product in a place where vibrations or shocks are very high, use screws to fix it to the panel for use.**
    Failure to follow this instruction may result in personal injury and fire.
12. **Check 'Connections' before wiring. And make sure that there are no safety problems.**
    Failure to follow this instruction may result in fire.
13. **You must conduct daily and regular inspections every six months.**
    Failure to follow this instruction may result in personal injury, economic loss or fire due to the malfunction of the product.
14. **The auxiliary output is non-safety output, therefore, do not use it for safety purposes.**
    Failure to follow this instruction may result in personal injury, economic loss or fire.
15. **This product is designed to comply with industrial environment A. Use of this product in residential environment B may cause unwanted electromagnetic interference. In this case, it requires to take appropriate mitigation measures.**

⚠ Caution Failure to follow instructions may result in injury or product damage.

01. **Use the product within the rated specifications.**
    Failure to follow this instruction may result in fire or product damage.
02. **Use a dry cloth to clean the unit, and do not use water or organic solvent.**
    Failure to follow this instruction may result in fire.
03. **When connecting the power input and relay output, use AWG 18 (0.8 mm^2) cable or over and tighten the terminal screw model with a tightening torque of 0.3 N m. Use the copper-conductor wire with the temperature class 60 °C.**
    Failure to follow this instruction may result in fire or malfunction due to contact failure.
04. **Keep the product away from metal chip, dust, and wire residue which might flow into the unit.**
    Failure to follow this instruction may result in fire, product damage or malfunction.
05. **The durability of relay output depends on conditions of relay switching and load. Be sure to test under actual operating conditions and use it within the appropriate switching cycles without problem on product performance.**
    Failure to follow this instruction may result in fire or product damage.
06. **Do not touch the relay output terminal immediately after the power source to the load is disconnected.**
    Failure to follow this instruction may result in electric shock.

Cautions during Use

- Follow instructions in 'Cautions during Use'. Otherwise, it may cause unexpected accidents.
- The power input is insulated and limited voltage/current or use SELV, Class 2 power supply.
- Connect a protective device (fuse etc.) to the safety output terminal for short-circuit, overcurrent and ground fault protection.
  Failure to follow this instruction may result in fire or malfunction.
- Do not use AC and DC circuits together between safety output terminals.
  -SFC-R212: between 13-14 terminal and 23-24 terminal
  -SFC-R412, SFC-ER412: between 13-14 terminal and 23-24 terminal or between 33-34 terminal and 43-44 terminal
  -SFC-R212-R2□: between 13-14 terminal and 23-24 terminal or between 37-38 terminal and 47-48 terminal
- Keep away from high voltage lines or power lines to prevent inductive noise. In case installing power line and input signal line closely, use line filter or varistor at power line and shielded wire at input signal line. Do not use the product near the equipment which generates strong magnetic force or high frequency noise.
- Do not drop the product or expose it to excessive vibration or shock. It may cause failure or malfunction.
- Be sure to turn off the power before connecting, inspecting and repairing the product. It may cause malfunction or short circuit
- When mounting the products close to each other, the rated current of the relay output is 3 A. Do not apply a current greater than 3 A. If the current in the relay output flows 3 A, or more, make sure that the distance between the products should be 20mm or more.
- Assessment of conformity to the required safety level is evaluated for the entire system. Please consult with a certified certification body regarding the assessment procedure.
- Be sure to set the off-delay time to maintain the safety function of the system. Set the setting of off-delay switch on both the front and back sides to the same value. If you set it differently, an error occurs.
- For switches used for safety inputs, logic input and feedback start input, use a switch with contacts capable of normally switching the micro loads (24 VDC⎓, 5 mA).
- It should be done away regarded as an industrial waste. For more information, please refer to laws, regulations and standards in the country or region.
- This unit may be used in the following environments.
  - Indoors (in the environment condition rated in 'Specifications')
  - Altitude max. 2,000 m
  - Pollution degree 3
  - Installation category III

Ordering Information

This is only for reference, the actual product does not support all combinations.
For selecting the specified model, follow the Autonics website.

SFC - ❶ ❷ ❸ 2 - ❹ ❺ ❻ - ❼

❶ Function
No mark: Basic unit
A: Advanced unit
N: Non-contact door switch unit (for Autonics SFN Series)
ER: Expansion relay unit
R: Relay unit

❷ No. of safety instantaneous outputs
Number: Number of outputs

❸ No. of auxiliary outputs
Number: Number of outputs

❹ Off-delay output elements
No mark: P channel FET
R: Relay (relay unit)

❺ No. of Off-delay outputs
No mark: None
2: 2

❻ Max. Off-delay time
Number: Time (unit: sec)

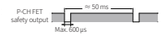
❼ Terminal type
No mark: Screw
L: Screwless

Product Components

- Product
- Instruction manual

Specifications

Unit	Basic	Advanced	Non-contact door switch
Model	**SFC-422-□**	**SFC-A322-2□-□**	**SFC-N322-2□-□**
Power supply	24 VDC⎓		
Allowable voltage range	85 to 110% of rated voltage		
Power consumption 01)	≤ 2.5 W	≤ 3.0 W	≤ 3.5 W
Input	ON: ≥ 11 VDC⎓ ≥ 5 mA, OFF: ≤ 5 VDC⎓ ≤ 1 mA		
Input time	≥ 50 ms, feedback start (manual) : ≥ 100 ms		
Cable	≤ 100 m (≤ 100 Ω, ≤ 10nF)		
Safety output	P channel FET 02)		
Instantaneous	4 ×	3 × 03)	3 × 03)
Off-delay 04)	-	2 × 03)	2 × 03)
Time accuracy	-	≤ ± 5%	≤ ± 5%
Load current	Below 2-point output: ≤ DC 1 A, Over 3-point output: ≤ DC 0.8 A		
Leakage current	≤ 0.1 mA		
Operating time (OFF → ON) 05)	Safety input: ≤ 50 ms		
	-	Logic input: ≤ 200 ms	
	-	-	Non-contact door switch input: ≤ 100 ms
Response (return) time (ON → OFF) 05)	≤ 15 ms, non-contact door switch input or logic input: ≤ 20 ms		
Auxiliary output	2 × PNP transistor: X1, X2 (error)		
Load current	≤ 100 mA		
Leakage current	≤ 0.1 mA		
Logical AND connections	No. of connections: max. 4 units, no. of total connections: max. 20 units No. of layers: max. 5 layers, cable length: ≤ 100 m		
SFN connections 06)	-	-	Max. 30 units
Approval	IEC/EN 61508 (SIL3), IEC/EN 62061 (SILCL3) IEC/EN 60947-5-1, EN ISO 13849-1 (Category 4, PLe) UL listed E249635		
Certification	CE TÜV NORD cULus EAC		
Unit weight (package)	≈ 70 g (≈ 120 g)	≈ 90 g (≈ 140 g)	≈ 100 g (≈ 150 g)

01) Not include the power consumption of loads.
(SFC-N exclude the power supplied to the non-contact door switch.)
02) Includes a diagnostic pulse (max. 600 μs). Be cautious when using the output signal as an input signal for the control device.


03) Available changing via setting switch on the back side of the product.
04) Available to set Off-delay time (max. 3 sec. / 300 sec., depends on model)
05) The operation (response) time of each model. The time increases when a logical connection or expansion relay unit is connected.
06) SFC-N units can only be connected to Autonics non-contact door switch units SFN Series.

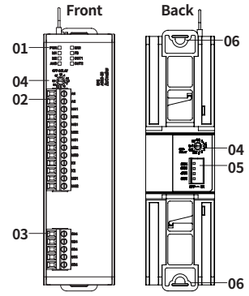
Unit	Expansion relay	Relay		
Model	**SFC-ER412-□**	**SFC-R412-□**	**SFC-R212-□**	**SFC-R212-R2□-□**
Power supply	24 VDC⎓			
Allowable voltage range	85 to 110% of rated voltage			
Power consumption 01)	≤ 2.5 W	≤ 4.0 W	≤ 4.0 W	≤ 6.0 W
Input	ON: ≥ 11 VDC⎓ ≥ 5 mA, OFF: ≤ 5 VDC⎓ ≤ 1 mA			
Input time	≥ 50 ms, feedback start (manual) : ≥ 100 ms			
Cable	≤ 100 m (≤ 100 Ω, ≤ 10nF)			
Safety output	Relay (A contact)	Relay (A contact)		
Instantaneous	4 ×	4 ×	2 ×	2 ×
Off-delay 02)	-	-		2 ×
Time accuracy	-	-		≤ ± 5%
Capacity	240 VAC~ 5 A resistance load, 30 VDC⎓ 5 A resistance load			
Life expectancy	Mechanical: ≥ 10,000,000 operations, Malfunction: ≥ 50,000 operations			
Contact resistance	≤ 100 mΩ			
Inductive load switching	IEC60947-5-1: AC-15(230 V/2 A), DC-13(24 V/1.5 A), UL508: B300/R300			
Conditional short-circuit current	100 A 03)			
Operating time (OFF → ON) 04)	≤ 30 ms 05)	≤ 100 ms		
Response (return) time (ON → OFF) 04)	≤ 10 ms	≤ 15 ms		
Auxiliary output	1 × PNP transistor : X2 (error)	1 × PNP transistor: X1		
Load current	≤ 100 mA	≤ 100 mA		
Leakage current	≤ 0.1 mA			
Expansion units connections	Max. 5 units	-		
Approval	IEC/EN 61508 (SIL3), IEC/EN 62061 (SILCL3) IEC/EN 60947-5-1, EN ISO 13849-1 (Category 4, PLe) UL listed E249635			
Certification	CE cULus EAC	CE TÜV NORD cULus EAC		
Unit weight (package)	≈ 100 g (≈ 150 g)	≈ 110 g (≈ 160 g)	≈ 80 g (≈ 130 g)	≈ 110 g (≈ 150 g)

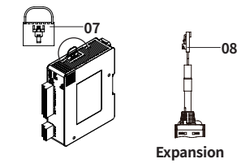
01) Not include the power consumption of loads.
02) Available to set Off-delay time (max. 3 sec. / 30 sec., depends on model)
03) Use 6 A fast-blow fuse under the IEC 60127 standard as a short-circuit protection device.
04) The operation (response) time of each model. The time increases when a logical connection or expansion relay unit is connected.
05) Except operation time of advanced unit, non-contact door switch unit

Pollution	3
Overvoltage category	III
Impulse withstand voltag for relay unit (IEC/EN 60947-5-1)	Input terminals and relay output terminals: 6 kV Relay contacts between 13-14 / 23-24 and 33-34 / 43-44 (37-38 / 47-48): 6 kV between 13-14 and 23-24: 4 kV between 33-34 and 43-44 (37-38 and 47-48): 4 kV
Dielectric strength	[Basic / Advanced / Non-contact door switch unit] Between all terminals and case: 500 VAC~ 50/60 Hz for 1 min. [Expansion relay / Relay unit] Between all terminals and case: 1,500 VAC~ 50/60 Hz for 1 min. Between input terminals and output terminals 01): 2,500 VAC~ 50/60 Hz for 1 min.
Insulation resistance	≥ 100 MΩ (500 VDC⎓ megger)
Vibration 02)	0.75 mm amplitude at frequency of 10 to 55 Hz in each X, Y, Z direction for 1 hour
Vibration (malfunc.) 02)	0.5 mm amplitude at frequency of 10 to 55 Hz in each X, Y, Z direction for 10 minutes
Shock 02)	300 m/s^2 (≈ 30 G) in each X, Y, Z direction for 3 times
Shock (malfunc.) 02)	100 m/s^2 (≈ 10 G) in each X, Y, Z direction for 3 times
Protection rating	IP20 (IEC standard)
Ambient temperature	-10 to 55 °C, storage: -25 to 65 °C (no freezing or condensation)
Ambient humidity	25 to 85 %RH, storage: 25 to 85 %RH (no freezing or condensation)

01) In case of relay unit, output terminals between 13-14, 23-24 and 33-34, 43-44 (37-38, 47-48)
02) This data based on the product is mounted with bolts. When installing DIN rail, use the product in an environment with small vibration (condition: less than 0.4 mm double amplitude)

Parts Descriptions





Expansion relay unit

01. Indicators
02. Power supply, I/O signal terminals
03. Safety output (P ch FET or relay) terminals
04. Setting switch for off-delay time
(only off-delay output model)
The settings of the switch on the front and back of the product must be the same. Other settings are displayed as an error.
05. Setting switch for function
(only advanced / non-contact door switch unit)
The setting of switches for each function must meet each other. Other settings are displayed as an error.
06. Rail Lock
07. Loop connector
(only advanced / non-contact door switch unit)
Do not disconnect the loop connector when using a single unit. When connecting the expansion relay unit, insert the loop connector to the loop port of a unit, which located at the end position (farthest to the right). If the loop connector is not inserted, FB error occurs.
08. Expansion connector
When connecting the expansion relay unit, remove the loop connector on the top of the controller and insert the expansion connector.

Indicators

Indicators \ Model		SFC	SFC-A	SFC-N	SFC-ER	SFC-R□12-□	SFC-R212-R2□-□
PWR (green)	Power	●	●	●	●	●	●
M1 (white)	Safety input 1	●	●	●	—	●	●
M2 (white)	Safety input 2	●	●	●	—	●	●
NS (white)	Non-contact door switch input	—	—	●	—	—	—
AND (white)	Logic input	—	●	●	—	—	—
ERR (red)	Error	●	●	●	●	●	●
FB (white)	Feedback start input	●	●	●	—	●	●
OUT1 (green)		●	●	●	●	●	●
OUT2 (green)	Off-delay safety output	—	●	●	—	—	●

Setting Switches

■ Setting Switch for off-delay time

- Only off-delay output model
- Available to set off-delay time (max. 3 / 300 / 30 sec., depends on model)
- The settings of the switch on the front and back of the product must be the same. Other settings are displayed as an error.
- If the off-delay time is set as 0 (factory default), the product operates as the instantaneous output.

Model	Max. 3 sec.	Max. 300 sec.	Max. 30 sec.
	SFC-A322-23-□ **SFC-N322-23-□** **SFC-R212-R23-□**	**SFC-A322-2300-□** **SFC-N322-2300-□**	**SFC-R212-R230-□**
Total 16 level	0/0.2/0.3/0.4/0.5/0.6/0.7/0.8/0.9/1.0/1.2/1.4/1.8/2.0/2.5/3.0 sec.	0/10/20/30/40/50/60/70/80/90/100/120/150/180/240/300 sec.	0/1/2/4/5/6/7/8/9/10/12/14/16/20/25/30 sec.

■ Setting switch for function

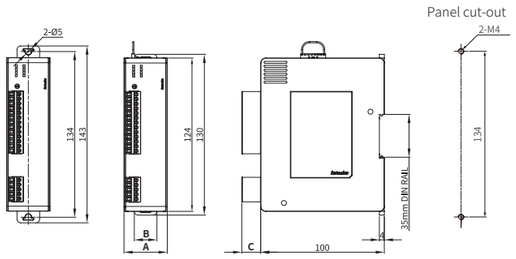
- Only advanced / Non-contact door switch unit.
- The setting of switches for each function must meet each other. Other settings are displayed as an error

Function	SW1	SW2	Logic (AND) input
Logic (AND) input	OFF	OFF	Not available
	ON	ON	Available

Function	SW3	SW4	Instantaneous safety output	Off-delay safety output
Off-delay safety output points	OFF	OFF	S14, S24, S34	S44, S54
	ON	ON	S14	S24, S34, S44, S54

Dimensions

- Unit: mm, For the detailed drawings, follow the Autonics website.
- The below is based on SFC-A (screw type) model

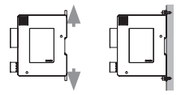


Model		A	B	C
Basic unit	SFC-422-□	22.5	18.3	Screw type: 15.3 Screwless type: 15.5
Advanced unit	SFC-A322-□-□	35	18.3	
Non-contact door switch unit	SFC-N322-□-□	35	18.3	
Expansion relay unit	SFC-ER412-□	22.5	18.3	
Relay unit	SFC-R412-□	22.5	18.3	
	SFC-R212-□	17.5	13.3	
	SFC-R212-R□-□	22.5	18.3	

Installation

■ Mounting with bolts

1. Pull each rail locks to up and down.
   (attach/detach: ≥ 25N)
2. Insert bolts and fix it on rail lock.
   (fixing torque: 1.0 N·m to 1.5 N·m)

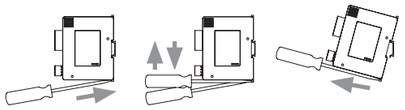


■ Mounting on DIN Rail

1. Hang the top rail lock to DIN rail.
2. Push and press the module to down direction.
3. Install END PLATE at both ends of the module to fix the products.
   (It is the same way when using one unit.)

■ Removing on DIN Rail

1. Insert a screwdriver into the rail hook of the lower rail lock.
2. Lift the screwdriver and pull the lower rail lock downward.
3. Lift the module with the lower rail lock pulled down.



■ How to connect the expansion relay units (SFC-ER412-□)

In case of advanced unit and non-contact door switch unit, it is possible to increase the number of safety outputs of relay type by connecting expansion relay unit (SFC-ER412-□). (Up to 5 expansion relay units can be connected to each controller)

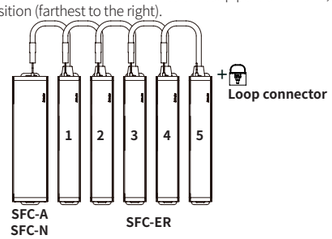
When the safety output of the controller is on, the output of the expansion relay unit also goes to on.

The controller is installed from the end of the left or right side.

Power of expansion relay unit should be supplied individually.

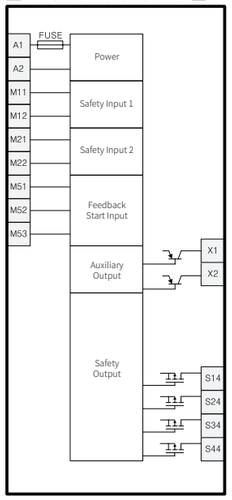
E.g.) Installation from the end of left side

1. Install the expansion relay units (max. 5 units) toward the right side based on the controller.
2. Remove the loop connector on the top of the controller.
3. Connect the expansion connector of each right (expansion relay unit) to the expansion connector of the left unit.
4. Insert the loop connector removed in 2 into the loop port of the unit, which located at the end position (farthest to the right).

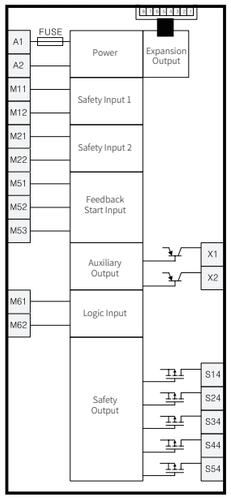


Connections

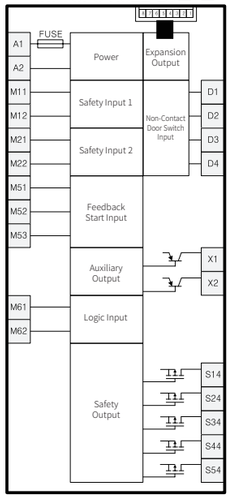
■ Basic unit: SFC-422-□



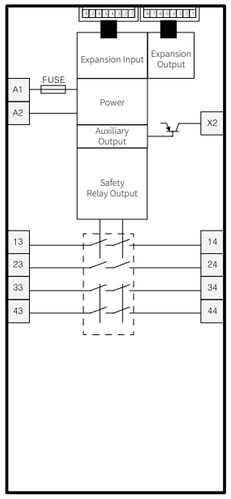
■ Advanced unit: SFC-A322-23□-□



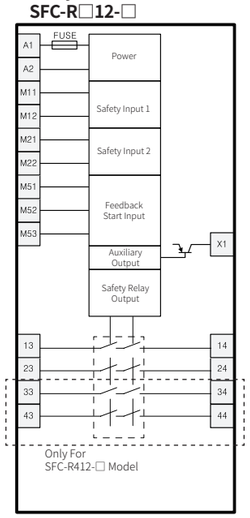
■ Non-contact door switch unit: SFC-N322-23□-□



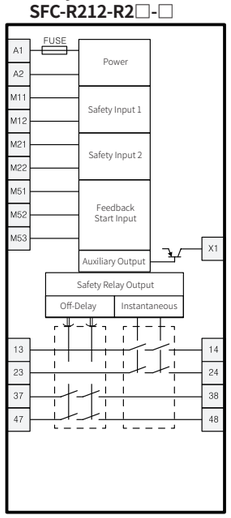
■ Expansion relay unit: SFC-ER412-□



■ Relay unit: SFC-R□12-□



■ Relay unit: SFC-R212-R2□-□



Wiring of Input

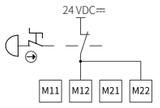
■ A1, A2: Power supply input

The input terminals for power supply. Connect the positive side (24 VDC⎓) of the external power supply to the A1 terminal and connect the negative side (GND) of the external power supply to the A2 terminal.

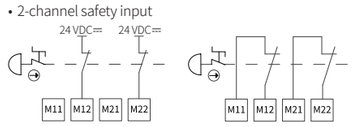
■ M11, M12: Safety input 1, M21, M22: Safety input 2

To turn ON the safety outputs, ON state signals must be input to both safety input 1 and safety input 2.

• 1-channel safety input



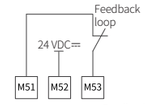
• 2-channel safety input



■ M51, M52, M53: Feedback start input

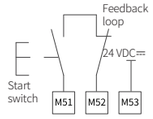
• Auto start

To turn ON the safety outputs, the feedback loop must remain ON state.



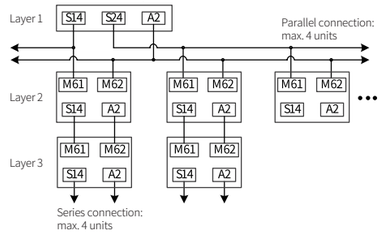
• Manual start

To turn ON the safety outputs, the feedback loop must remain ON state and the signal input to M52 must be changed from OFF state to ON state, and then to OFF state.
(The duration that the start switch is in the ON state: min. 100 ms)



■ M61, M62: Logic input

Connect the safety outputs of the upper unit to the logic (AND) input of the lower unit.
To use the logic input function, SW1 and SW2 of switch for setting function must be set to ON state.
Up to four units (advanced / non-contact door switch unit) can be connected as logic (AND) connections in parallel per safety output.
Up to four units can be connected in serial logic (AND) connection.
Up to 20 units can be connected to the entire unit via logic connection.
Basic unit can only be used in layer 1.



• Logical AND Connections

Unit	Basic / Advanced / Non-contact door switch unit
No. of units connected to logical AND connections	Max. 4 units
Total no. of units connected to logical AND connections	Max. 20 units
No. of layers for logical AND connections	Max. 5 layers
Cable length for logical AND connections	Max. 100 m

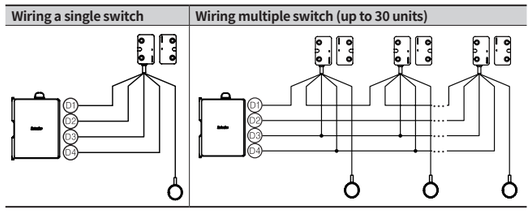
• Response time and Operating time

Item / Layer	Configuration	Max. response time (ON → OFF)		Max. operating time (OFF → ON)	
	Expansion unit	Excepts	Includes	Excepts	Includes
Layer 1	Basic / Advanced / Non-contact door switch unit	15 ms	25 ms	50 ms	80 ms
Layer 2	Advanced / Non-contact door switch unit	30 ms	40 ms	250 ms	280 ms
Layer 3		45 ms	55 ms	450 ms	480 ms
Layer 4		60 ms	70 ms	650 ms	680 ms
Layer 5		75 ms	85 ms	850 ms	880 ms

■ D1, D2, D3, D4: Non-contact door switch input

All the non-contact door switch inputs connected to the non-contact door switch SFN Series must be ON as a required condition for the safety outputs to be ON. Up to 30 non-contact door switches can be connected.
For more information, refer to the non-contact door switch SFN Series instruction manual.

Wiring a single switch	Wiring multiple switch (up to 30 units)

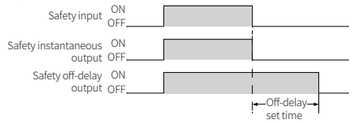


Wiring of Output

■ S14, S24, S34, S44, S54 : P channel safety outputs

The instantaneous or off-delay safety outputs go to ON or OFF based on the safety inputs, feedback start input, logic input, and input signals of non-contact door switch.

- Leave unused safety outputs in the OPEN state.
- Configure a protection circuit against the counter electromotive force when connecting inductive loads.
- To expand the number of safety outputs in the form of contacts, connect the expansion cable of the expansion relay unit to advanced unit or the expansion connector of non-contact door switch unit, and connect the loop connector to the expansion relay unit located at the end of position.
- Operation of safety output and safety off-delay output based on the safety input signal



■ 13/14, 23/24, 33/34 (37/38), 43/44 (47/48) : Safety outputs of relay unit

The instantaneous or off-delay safety outputs go to ON or OFF based on the safety inputs, feedback start input.

- Leave unused safety outputs in the OPEN state.

■ X1: Auxiliary output 1

When the instantaneous safety outputs are ON, the X1 auxiliary output goes to ON.
When the instantaneous safety outputs are OFF, the X1 also goes to OFF.

- Leave unused auxiliary output in the OPEN state.

■ X2: Auxiliary output 2

X2 auxiliary output goes to ON when the ERR indicator turns on or flashes.

- Leave unused auxiliary output in the OPEN state.

Error Indication

When an error occurs, the ERR indicator and other indicators turn on or flash to notice the cause of error.
Be sure to check and take measures according to the table below, and turn the power on again. If the measures are not valid, please contact the Autonics.

Indicator		Cause	Check and measures
ERR	Others		
ON	PWR flashes	The power voltage is out of the allowable range.	Check the supplied power voltage.
	M1 flashes	Wiring error of safety input 1	Check the wiring to M11, M12 terminal.
		Failure of internal circuit of safety input 1	Please contact the Autonics.
	M2 flashes	Wiring error of safety input 2	Check the wiring to M21, M22 terminal.
		Failure of internal circuit of safety input 2	Please contact the Autonics.
	FB flashes	Wiring error of feedback start input	Check the wiring to M51, M52 and M53 terminal.
		Internal circuit error of feedback start input	Please contact the Autonics.
		Error at the power of expansion relay unit	Check the supplied power voltage to the expansion relay unit.
		Feedback error of the relay unit	Check the cable of expansion relay unit and loop connector connection.
		Safety output error of the relay unit	Please contact the Autonics.
	NS flashes	Wiring error of input and output of the non-contact door switch	Check the wiring to the D1 and D2 terminal of non-contact door switch.
		Wiring error of series connection of the non-contact door switch	Check the wiring to between the non-contact door switches.
		Failure of internal circuit of the non-contact door switch	Replace the non-contact door switch (SFN series).
	AND flashes	Wiring error of logic input	Check the wiring to M61 and M62 terminal.
		Setting error of logic input	Check the setting values of SW1 and SW2 at switch for logic (AND) input.
		Failure of internal circuit of logic input	Please contact the Autonics.
	OUT1 flashes	Wiring error of instantaneous safety output	Check the wiring to instantaneous safety output terminal.
		Failure of internal circuit instantaneous safety output	Please contact the Autonics.
	OUT2 flashes	Wiring error of the off-delay safety output	Check the wiring to the off-delay safety output terminal.
		Failure of internal circuit of the off-delay safety output	Please contact the Autonics.
		Setting error of the off-delay time	Check the setting value of the switch for off-delay time.
Flash	-	Error at internal circuit and output relay of the expansion relay unit	Please contact the Autonics.
OFF	M1 M2 flashes	The different input signal between safety input 1 and safety input 2	Check the wiring to the safety input devices. Check the input sequence of safety inputs.

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