

# Cylindrical Roller Bearings



## 1. Types, design features, and characteristics

Cylindrical roller bearings can accommodate heavy radial loads due to the line contact formed between their rolling elements and raceways. These bearings are also suitable for high speed applications since the rollers are guided by either inner or outer ring ribs. Cylindrical roller bearings are separable, allowing them to be easily installed and disassembled even when interference fits are required.

Among the various types of cylindrical roller bearings, E type and EA type have a high load capacity while maintaining standard boundary dimensions. HT type has a large axial load

capacity, and HL type provides extended fatigue life in poor lubrication conditions. Multiple row bearing arrangements are also available. For extremely heavy load applications, the non-separable full complement SL type bearing offers special advantages. For SL type and four-row cylindrical roller bearings, see section "C. Special application bearings."

Table 1 shows the various types and characteristics of single row cylindrical roller bearings. Table 2 shows the characteristics of non-standard type cylindrical roller bearings.

Table 1 Cylindrical roller bearing types and characteristics

Type code	Design	Characteristics
NU type		<ul style="list-style-type: none"> <li>• NU type outer rings have two ribs. The outer ring, roller, and cage assembly can be separated from the inner ring.</li> </ul>
N type		<ul style="list-style-type: none"> <li>• N type inner rings have two ribs. The inner ring, roller, and cage assembly can be separated from the outer ring.</li> <li>• Unable to accommodate any axial loading.</li> </ul>
		<ul style="list-style-type: none"> <li>• This is widely used as the floating side bearing in a fixed-float arrangement.</li> </ul>
NJ type		<ul style="list-style-type: none"> <li>• NJ type has two ribs on the outer ring, a single rib on the inner ring; NF type has a single rib on the outer ring and two ribs on the inner ring.</li> <li>• Can receive single direction axial loads.</li> </ul>
NF type		<ul style="list-style-type: none"> <li>• When there is no distinction between the fixed side and floating side bearing, these types can be used as a pair in close proximity.</li> </ul>
NUP type		<ul style="list-style-type: none"> <li>• NUP type has a collar ring attached to the ribless side of the inner ring; NH type is NJ type with an L type collar ring attached. All of these collar rings are separable, and therefore it is necessary to fix the inner ring axially.</li> <li>• Can accommodate axial loads in either direction.</li> <li>• Widely used as the shaft's fixed-side bearing.</li> </ul>
NH type (NJ+HJ)		
NH type		



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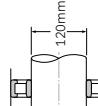
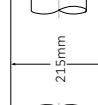
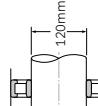
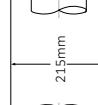
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### 2. Standard cage type

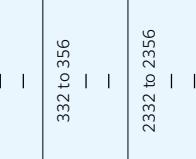
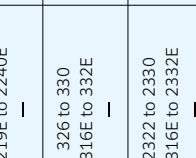
**Table 2 Non-standard type cylindrical roller bearing characteristics**

Designation	Characteristics											
E type and EA type Cylindrical roller bearing	<ul style="list-style-type: none"> <li>Boundary dimensions are the same as the standard type, but the diameter, length and number of the rollers have been increased, resulting in higher load capacity.</li> <li>Identified by the addition of "E" to the end of the basic roller number.</li> <li>Enables compact design due increased load rating.</li> <li>Rollers' inscribed circle diameter differs from the standard type rollers and therefore cannot be interchanged.</li> <li>EA type bearings are ULTAGE series<sup>1)</sup>.</li> </ul>	  <table border="1"> <tr> <td>E type</td> <td>Standard type</td> <td>NU220E</td> <td>NU320</td> <td>NU224E</td> </tr> <tr> <td>C=370kN</td> <td>E type bearing</td> <td>C=330kN</td> <td>Standard type bearing</td> <td>C=370kN</td> </tr> </table>	E type	Standard type	NU220E	NU320	NU224E	C=370kN	E type bearing	C=330kN	Standard type bearing	C=370kN
E type	Standard type	NU220E	NU320	NU224E								
C=370kN	E type bearing	C=330kN	Standard type bearing	C=370kN								
Cylindrical roller bearing for axial loads (HT type)	<p>Note: In the dimension tables, both E type and EA type are listed.</p> <ul style="list-style-type: none"> <li>Can accommodate larger axial loads than the standard type due to improved geometry of the rib roller end surface.</li> <li>Please consult NTN Engineering concerning necessary considerations, such as load, lubricant, and installation conditions.</li> </ul>	 										

<sup>1)</sup> ULTAGE series cylindrical roller bearings has been developed for "longer life," "improved loading capability," and "higher speed," which are required for various types of industrial machinery. For details, see the **special catalog** (CAT. No. 3037(E).

**Table 3 Standard cage types**

Table 3 shows the standard cage types for cylindrical roller bearings. The basic load ratings listed in the dimension charts correspond to use of the standard cages listed in Table 3. The basic load ratings listed in the dimension tables are for standard configurations. These ratings can change when a different cage type and number of rolling elements is utilized.

Cage type	Resin cage	Pressed cage	Machined cage	
			Single type	Studded double type
				
NU10	—	—	—	—
NU2	—	208 to 230	232 to 240	244 to 264
NU2E	—	—	220E to 240E	—
NU2EA	204EA to 219EA	—	—	—
NU22	—	2208 to 2230	2232 to 2240	2244 to 2264
NU22E	—	—	2219E to 2240E	—
NU22EA	2204EA to 2218EA	—	—	—
NU3	—	308 to 324	326 to 330	332 to 356
NU3E	—	—	316E to 332E	—
NU3EA	304EA to 315EA	—	—	—
NU23	—	2308 to 2320	2322 to 2330	2332 to 2356
NU23E	—	—	2316E to 2332E	—
NU23EA	2304EA to 2315EA	—	—	—
NU4	—	405 to 416	—	—

Note: 1. Within the same bearing series, cage type is constant regardless of the cylindrical roller bearing type (NU, NUP, NF, NF).

2. For high speed and other special applications, machined cages can be manufactured when necessary. Consult NTN Engineering.

3. Among EA type bearings that use resin cages as standard, certain varieties use pressed cages. Consult NTN Engineering.

4. Although machined cages are the standard for two-row cylindrical roller bearings, resin cages may also be used in some of these bearings for machine tool applications.

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### 3. Allowable misalignment

Edge loading due to misalignment under general load conditions should be avoided to prevent premature bearing failure. The maximum allowable misalignment based on bearing series can be found below. The values apply when the bearings are to be used as the floating side of NU and N types. For NJ, NUP, and NH types that are to be used for the fixed side, consult NTN Engineering. Depending on the magnitude of the axial load, the edge loading may exceed recommended limits, which could lead to a reduction in bearing life.

- Bearing series 0 or 1 ..... 1/1 000
- Bearing series 2 ..... 1/2 000
- Bearing series 0, 1, and 2 single-row ULTAGE ..... 1/500
- Double-row cylindrical roller bearings<sup>1)</sup> ..... 1/2 000
- 1) Does not include high precision bearings for machine tool main shaft applications.

### 5. Tolerance of inscribed circle diameter and circumscribed circle diameter of rollers of interchangeable cylindrical roller bearings

Table 5 Tolerance of inscribed circle diameter and circumscribed circle diameter of rollers of interchangeable cylindrical roller bearings

Nominal bore diameter <i>d</i> (mm)	Incl.	Dimensional tolerance of roller inscribed circle diameter $\Delta_{FW}$		Dimensional tolerance of roller circumscribed circle diameter $\Delta_{BW}$	
		Upper	Lower	Upper	Lower
17 <sup>1)</sup>	20	+10	0	0	-10
20	50	+15	0	0	-15
50	120	+20	0	0	-20
120	200	+25	0	0	-25
200	250	+30	0	0	-30
250	315	+35	0	0	-35
315	400	+40	0	0	-40
400	500	+45	0	0	-45

1) 17 mm is included in this dimensional division.  
Note: Interchangeable cylindrical roller bearings are bearings having the same number in the group. The bearing function is not impaired even if an outer ring is combined with an inner ring with rollers or an inner ring is combined with an outer ring with rollers.

### 4. Combinations of cylindrical roller bearings

Table 4 shows the representative combinations of bearings.

Table 4 Combination type

Back-to-back arrangement (DB)	Face-to-face arrangement (DF)	Symmetrical parts arrangement (D2)	NU type	NF type	N type

Note: 1) Bearings are manufactured in a set, so that two bearings receive a load evenly; therefore, they must be assembled together with identically numbered bearings and not mixed with other arrangements.  
2) Triplex arrangements of bearings are also available. Consult NTN Engineering for details.

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### 6. Allowable speed of cylindrical roller bearing ULTAGE series

As the rotational speed of the bearing increases, the temperature of the bearing also increases because of the friction heat produced inside the bearing. Operation at excessive temperatures will significantly deteriorate the lubricant performance, causing abnormal temperature rises and seizure. Factors affecting the allowable speed of bearings are as follows.

- (1) Bearing type
- (2) Bearing size
- (3) Lubrication (grease lubrication, circulating lubrication, oil lubrication, etc.)
- (4) Bearing internal clearance (bearing internal clearance during operation)
- (5) Bearing load
- (6) Shaft and housing accuracy

The allowable speed specified in the bearing dimension table is the reference speed limit which allows for satisfactory heat dissipation and lubrication conditions before adversely affecting the bearing. The allowable speed of ULTAGE series cylindrical roller bearings specified in the catalog is defined as follows.

#### [Oil lubrication]

The allowable speed for oil lubrication is the speed at which the outer ring temperature reaches 80°C with room temperature spindle oil (lubrication oil viscosity: VG32) supplied at 1 liter/min under an operating load of 5% of the basic static load rating  $C_0$ .

#### [Grease lubrication]

The allowable speed for grease lubrication is the speed at which the outer ring temperature reaches 80°C with lithium-based grease (consistency: NLGI3) filled 20%-30% of the free space under an operating load of 5% of the basic static load rating  $C_0$ .

In either of the lubrication methods, the bearing temperature rise differs if the usage condition (operating load, rotational speed











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Boundary dimensions		Basic load rating		Fatigue load limit		Allowable speed <sup>2)</sup>		Bearing number		
$d$	$D$	$B$	$r_{\min}$	$r_{\max}$	$C_u$	Grease lubrication	Oil lubrication	N type	NUP type	
210	33	2	1.1	195	250	25.7	3 800	NU1028	N	
250	42	3	345	400	395	2 700	3 100	NU1028	NUP	
250	42	3	435	515	51.0	2 400	2 800	NU228E	NUP	
140	250	68	3	495	635	63.5	2 400	NU2228	NUP	
300	62	4	635	835	83.0	2 100	2 500	NU2228E	NUP	
300	62	4	685	745	72.0	2 300	2 700	NU328	NUP	
300	102	4	735	795	76.5	2 100	2 400	NU328E	NUP	
300	102	4	1 020	1 250	120	2 000	2 300	NU2328	NUP	
225	35	2.1	1.5	224	294	29.6	3 000	NU1030	NUP	
270	45	3	380	495	495	42.5	2 500	NU230	NUP	
270	45	3	495	580	58.0	2 200	2 600	NU230E	NUP	
150	270	73	3	555	710	69.5	2 200	2 600	NU2320	NUP
320	65	4	735	805	80.5	2 100	2 500	NU330	NUP	
320	65	4	840	920	86.5	1 900	2 300	NU330E	NUP	
320	108	4	1 130	1 400	132	1 900	2 200	NU2330	NUP	
240	38	2.1	1.5	263	340	34.0	2 800	NU1032	NUP	
290	48	3	475	570	54.5	2 300	2 700	NU232	NUP	
290	48	3	555	665	63.5	2 100	2 400	NU232E	NUP	
160	290	80	3	700	940	90.0	2 100	2 400	NU2322	NUP
340	68	4	775	875	81.0	1 900	2 200	NU332	NUP	
340	68	4	950	1 050	97.5	1 800	2 100	NU332E	NUP	
340	114	4	1 190	1 520	141	1 700	2 000	NU2332	NUP	
340	114	4	1 460	1 820	168	1 600	1 900	NU2332E	NUP	

d 130 ~ 160mm

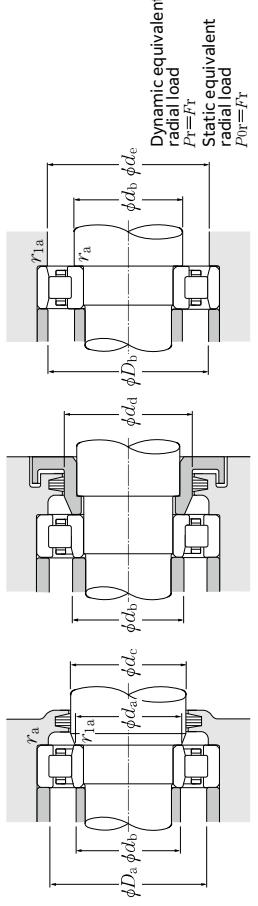
1) Smallest allowable dimension for chamfer dimension  $r$  or  $r'$ .

2) This value is for machined cages; when pressed cages are used, 80% of this value is acceptable.

Mass									
Installation-related dimensions									
	Dimension		mm		mm		mm		
	$d_{\text{a}}$	$d_{\text{c}}$	$d_{\text{b}}$	$d_1$	$d_{\text{a}}$	$d_{\text{c}}$	$d_{\text{b}}$	$d_{\text{b}}$	
	Min.	Max.	Min.	Max.	Min.	Max.	Max.	Min.	
NF type	$F_w$	$E_w$	$N$	$N$	$N$	$N$	$N$	$N$	kg
NU type	$F_w$	$E_w$	$N$	$N$	$N$	$N$	$N$	$N$	N type (approx.)
NU type	$F_w$	$E_w$	$N$	$N$	$N$	$N$	$N$	$N$	NU type
N type	$F_w$	$E_w$	$N$	$N$	$N$	$N$	$N$	$N$	N type

3) Does not apply to the sides of the outer ring of type NF bearings.

4) This value is for machined cages; when pressed cages are used, 80% of this value is acceptable.



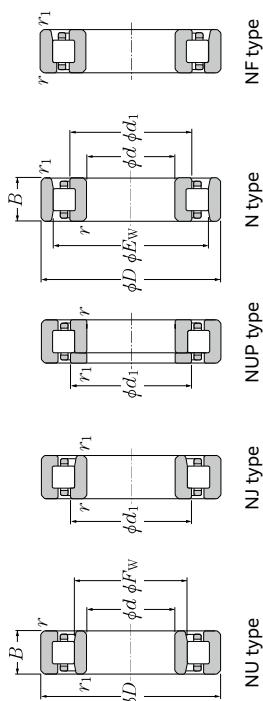


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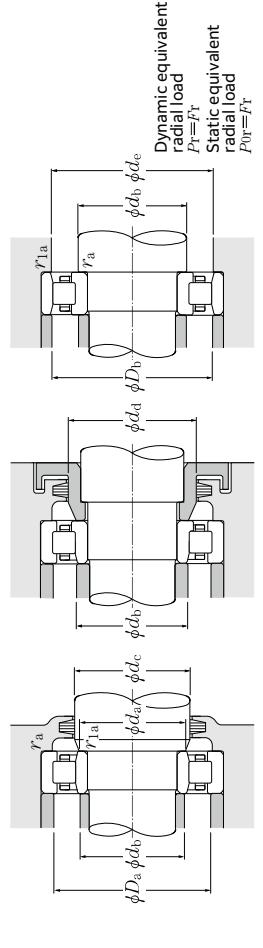


d = 240 ~ 440mm

Boundary dimensions			Basic load rating			Fatigue load limit			Allowable speed <sup>2)</sup>			Bearing number			
d	D	B	r <sub>s min</sub> <sup>1)</sup>	r <sub>s max</sub> <sup>1)</sup>	C <sub>fr</sub>	C <sub>u</sub>	N	Grease lubrication	Oil lubrication	min <sup>-1</sup>	N	N	N	N	
400	65	4	4	715	1 000	85.0	1 600	1 900	NU1052	N	N	—	—	—	
480	80	5	5	1 270	1 660	137	1 300	1 600	NJ252	N	N	NF	320	420	
<b>240</b>	<b>480</b>	<b>130</b>	<b>5</b>	<b>5</b>	<b>1 040</b>	<b>1 340</b>	<b>113</b>	<b>1 500</b>	<b>NJ248</b>	<b>N</b>	<b>N</b>	<b>NF</b>	<b>295</b>	<b>385</b>	
540	102	6	6	1 790	2 230	180	1 200	1 400	NJ2248	N	N	NF	310	430	
540	165	6	6	2 330	3 200	262	1 100	1 300	NJ348	N	N	NF	310	430	
500	155	5	5	2 330	3 200	289	1 000	1 200	NJ2348	N	N	—	—	—	
400	65	4	4	730	1 050	88.0	1 500	1 800	NJ1056	N	N	—	—	—	
480	80	5	5	1 320	1 760	143	1 200	1 400	NJ252	N	N	NF	340	440	
<b>280</b>	<b>500</b>	<b>130</b>	<b>5</b>	<b>5</b>	<b>2 050</b>	<b>3 100</b>	<b>252</b>	<b>1 100</b>	<b>NJ2256</b>	<b>N</b>	<b>N</b>	<b>NF</b>	<b>340</b>	<b>440</b>	
580	108	6	6	2 010	2 540	200	1 100	1 200	NJ356	N	N	NF	362	498	
580	175	6	6	3 000	4 250	335	920	1 100	NJ2356	N	N	NF	364	476	
460	74	4	4	950	1 340	109	1 400	1 600	NJ1060	N	N	—	—	—	
300	540	85	5	5	1 560	2 070	164	1 100	NJ260	N	N	NF	364	476	
540	140	5	5	2 420	3 650	290	1 000	1 200	NJ2260	N	N	—	—	—	
480	74	4	4	970	1 410	113	1 300	1 500	NJ1064	N	N	NF	360	440	
<b>320</b>	<b>580</b>	<b>92</b>	<b>5</b>	<b>5</b>	<b>1 780</b>	<b>2 390</b>	<b>186</b>	<b>1 000</b>	<b>NJ264</b>	<b>N</b>	<b>N</b>	<b>NF</b>	<b>390</b>	<b>510</b>	
340	520	82	5	5	1 160	1 670	132	1 200	1 400	NJ1068	N	N	—	—	—
<b>360</b>	<b>540</b>	<b>82</b>	<b>5</b>	<b>5</b>	<b>1 190</b>	<b>1 750</b>	<b>136</b>	<b>1 100</b>	<b>1 300</b>	<b>NJ1072</b>	<b>N</b>	<b>N</b>	<b>NF</b>	<b>390</b>	<b>510</b>
<b>380</b>	<b>560</b>	<b>82</b>	<b>5</b>	<b>5</b>	<b>1 220</b>	<b>1 840</b>	<b>141</b>	<b>1 100</b>	<b>1 200</b>	<b>NJ1076</b>	<b>N</b>	<b>N</b>	<b>—</b>	<b>425</b>	<b>515</b>
<b>400</b>	<b>600</b>	<b>90</b>	<b>5</b>	<b>5</b>	<b>1 460</b>	<b>2 190</b>	<b>164</b>	<b>990</b>	<b>1 200</b>	<b>NJ1080</b>	<b>N</b>	<b>N</b>	<b>—</b>	<b>450</b>	<b>550</b>
<b>420</b>	<b>620</b>	<b>90</b>	<b>5</b>	<b>5</b>	<b>1 500</b>	<b>2 290</b>	<b>170</b>	<b>950</b>	<b>1 100</b>	<b>NJ1084</b>	<b>N</b>	<b>N</b>	<b>—</b>	<b>470</b>	<b>570</b>
<b>440</b>	<b>650</b>	<b>94</b>	<b>6</b>	<b>6</b>	<b>1 590</b>	<b>2 430</b>	<b>178</b>	<b>900</b>	<b>1 100</b>	<b>NJ1088</b>	<b>N</b>	<b>N</b>	<b>—</b>	<b>493</b>	<b>597</b>

1) Smallest allowable dimension for chamfer dimension r or r'.

2) This value is for machined cages; when pressed cages are used, 80% of this value is acceptable.



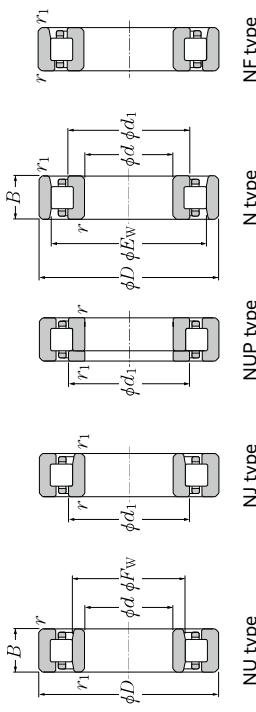
Mass																
Dimension			Installation-related dimensions													
NF type	F <sub>w</sub>	E <sub>w</sub>	d <sub>1</sub>	d <sub>a</sub>	d <sub>e</sub>	d <sub>b</sub>	d <sub>c</sub>	d <sub>d</sub>	D <sub>a</sub>	D <sub>b</sub>	D <sub>c</sub>	D <sub>d</sub>	r <sub>as</sub> Max.	r <sub>las</sub> Max.	kg type (approx.)	
—	270	330	282	253	253	268	275	284	347	333	347	347	347	2.5	19.6	
<b>NF</b>	<b>295</b>	<b>385</b>	<b>313</b>	<b>256</b>	<b>256</b>	<b>293</b>	<b>298</b>	<b>316</b>	<b>424</b>	<b>390</b>	<b>390</b>	<b>424</b>	<b>424</b>	<b>3</b>	<b>3</b>	<b>50.2</b>
—	295	385	313	256	256	293	298	316	424	390	390	424	424	3	<b>3</b>	<b>78.4</b>
<b>NF</b>	<b>310</b>	<b>430</b>	<b>335</b>	<b>260</b>	<b>260</b>	<b>305</b>	<b>313</b>	<b>313</b>	<b>480</b>	<b>436</b>	<b>436</b>	<b>516</b>	<b>516</b>	<b>4</b>	<b>4</b>	<b>93.4</b>
—	310	430	335	260	260	305	313	333	480	436	436	516	516	4	<b>4</b>	<b>144</b>

3) Does not apply to the sides of the outer ring rib of type NF bearings.

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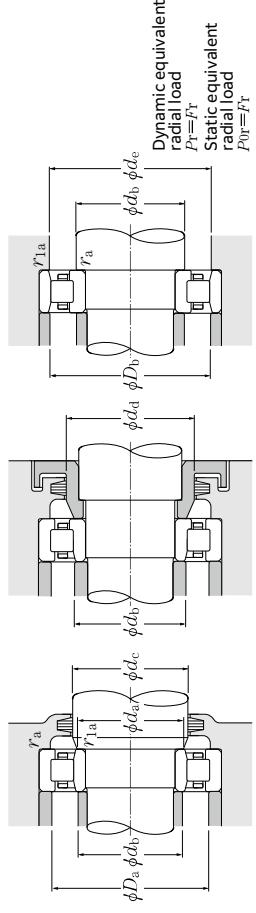


## Cylindrical Roller Bearings



*d* 460 ~ 500mm

Boundary dimensions			Basic load rating			Fatigue load limit			Allowable speed <sup>2)</sup>			Bearing number		
<i>d</i>	<i>D</i>	<i>B</i>	mm	dynamic static kN	<i>C<sub>r</sub></i>	min <sup>-1</sup>	Grease lubrication	Oil	NU type	NUP type	N type	N type	N type	NF type
460	680	100	6	6	1 710	2 630	191	850	1 000	NU1092	NU	NUP	N	—
480	700	100	6	6	1 750	2 750	197	810	960	NU1096	NU	NUP	N	—
500	720	100	6	6	1 790	2 870	203	770	910	NU10	NU	NUP	N	—



Dimension															Installation-related dimensions					Mass		
NF type	<i>F<sub>w</sub></i>	<i>E<sub>w</sub></i>	<i>d<sub>1</sub></i>	<i>d<sub>a</sub></i>	<i>d<sub>b</sub></i>	<i>d<sub>c</sub></i>	<i>d<sub>d</sub></i>	<i>d<sub>e</sub></i>	mm	<i>d<sub>a</sub></i>	<i>d<sub>b</sub></i>	<i>d<sub>c</sub></i>	<i>d<sub>d</sub></i>	<i>D<sub>b</sub></i>	<i>r<sub>as</sub></i>	<i>r<sub>las</sub></i>	kg	NU type	N type	(approx.)		
—	516	624	537.6	484	484	511	522	541	656	656	629	5	122	120	—	—	—	—	—	—	—	
—	536	644	557.6	504	504	531	542	561	676	676	649	5	126	124	—	—	—	—	—	—	—	
—	556	664	577.6	524	524	551	562	581	696	696	669	5	130	128	—	—	—	—	—	—	—	

- 1) Smallest allowable dimension for chamfer dimension *r* or *r'*.  
2) This value is for machined cages; when pressed cages are used, 80% of this value is acceptable.

3) Does not apply to the sides of the outer ring rib of type NF bearings.