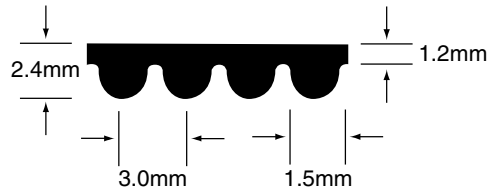




Nominal Dimensions



Part Number Example



Part number includes the width/construction suffix in parenthesis below.
Example, a 6mm wide 111-3M is part number 111-3M-6.

HT - 3mm Pitch for 6mm, 9mm and 15mm Wide Belts

Part Number	6mm Wide	9mm Wide	15mm Wide	Pitch Length (mm)	Number of Teeth
	Weight*	Weight*	Weight*		
111-3M	0.004	0.005	0.009	111	37
117-3M	0.004	0.006	0.009	117	39
129-3M	0.004	0.006	0.010	129	43
144-3M	0.005	0.007	0.011	144	48
150-3M	0.005	0.007	0.012	150	50
159-3M	0.005	0.007	0.012	159	53
168-3M	0.005	0.008	0.013	168	56
174-3M	0.005	0.008	0.014	174	58
177-3M	0.006	0.008	0.014	177	59
201-3M	0.006	0.009	0.016	201	67
204-3M	0.006	0.010	0.016	204	68
210-3M	0.007	0.010	0.016	210	70
213-3M	0.007	0.010	0.017	213	71
216-3M	0.007	0.010	0.017	216	72
225-3M	0.007	0.011	0.018	225	75
240-3M	0.008	0.011	0.019	240	80
246-3M	0.008	0.012	0.019	246	82
252-3M	0.008	0.012	0.020	252	84
255-3M	0.008	0.012	0.020	255	85
267-3M	0.008	0.013	0.021	267	89
285-3M	0.009	0.013	0.022	285	95
300-3M	0.009	0.014	0.023	300	100
312-3M	0.010	0.015	0.024	312	104
318-3M	0.010	0.015	0.025	318	106
336-3M	0.011	0.016	0.026	336	112
339-3M	0.011	0.016	0.027	339	113
363-3M	0.011	0.017	0.028	363	121
384-3M	0.012	0.018	0.030	384	128
390-3M	0.012	0.018	0.030	390	130
420-3M	0.013	0.020	0.033	420	140
447-3M	0.014	0.021	0.035	447	149
474-3M	0.015	0.022	0.037	474	158
480-3M	0.015	0.023	0.038	480	160
489-3M	0.015	0.023	0.038	489	163
495-3M	0.016	0.023	0.039	495	165
501-3M	0.016	0.024	0.039	501	167
513-3M	0.016	0.024	0.040	513	171
522-3M	0.016	0.024	0.041	522	174
525-3M	0.016	0.025	0.041	525	175
537-3M	0.017	0.025	0.042	537	179

Synchro-Link® HT Timing Belts - Neoprene (Metric)

* Weights shown are approximate.

Some specific sizes of 3mm Synchro-Link® HT may require minimum order quantities.

Other widths available. Contact BANDO for price and delivery.



HT - 3mm Pitch for 6mm, 9mm and 15mm Wide Belts (Continued)

Part Number	6mm Wide	9mm Wide	15mm Wide	Pitch Length (mm)	Number of Teeth
	Weight*	Weight*	Weight*		
564-3M	0.018	0.026	0.044	564	188
570-3M	0.018	0.027	0.045	570	190
606-3M	0.019	0.028	0.047	606	202
612-3M	0.019	0.029	0.048	612	204
633-3M	0.020	0.030	0.049	633	211
669-3M	0.021	0.031	0.052	669	223
708-3M	0.022	0.033	0.055	708	236
711-3M	0.022	0.033	0.056	711	237
753-3M	0.024	0.035	0.059	753	251
843-3M	0.026	0.040	0.066	843	281
882-3M	0.028	0.041	0.069	882	294
945-3M	0.030	0.044	0.074	945	315
960-3M	0.030	0.045	0.075	960	320
1041-3M	0.033	0.049	0.081	1041	347
1068-3M	0.033	0.050	0.083	1068	356
1071-3M	0.033	0.050	0.084	1071	357
1125-3M	0.035	0.053	0.088	1125	375
1176-3M	0.367	0.056	0.092	1176	392
1569-3M	0.049	0.074	0.123	1569	523

* Weights shown are approximate.

Some specific sizes of 3mm Synchro-Link® HT may require minimum order quantities.

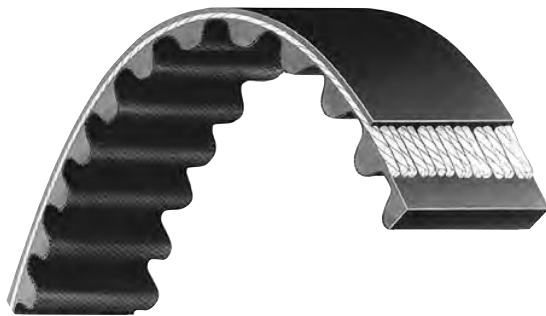
Other widths available. Contact BANDO for price and delivery.

Synchro-Link® HT Timing Belts - Neoprene (Metric)

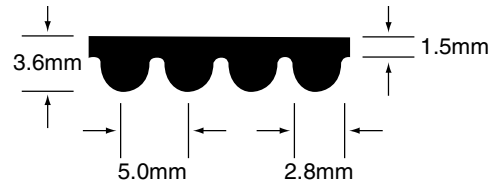


BANDO USA, Inc. Bowling Green, Kentucky Plant

Established in 1987, BANDO USA Inc.'s Bowling Green, Kentucky plant is unlike any belt production facility in the U.S.A. Using a combination of highly automated processing equipment and state-of-the-art manufacturing techniques, the Kentucky facility is synonymous with zero defect product and proven reliability in V-Belt and Timing Belt technology and production. The Bowling Green plant has received over 125 awards for excellence in innovation, quality and service.



Nominal Dimensions



Part Number Example



Example 9mm wide 265-5M is part number 265-5M-9.

HT - 5mm Pitch for 9mm, 15mm and 25mm Wide Belts

Part Number	9mm Wide	15mm Wide	25mm Wide	Pitch Length (mm)	Number of Teeth
	Weight*	Weight*	Weight*		
265-5M	0.017	0.028	0.047	265	53
295-5M	0.018	0.031	0.052	295	59
300-5M	0.019	0.032	0.053	300	60
330-5M	0.021	0.035	0.059	330	66
350-5M	0.022	0.037	0.062	350	70
375-5M	0.024	0.040	0.067	375	75
400-5M	0.026	0.043	0.071	400	80
425-5M	0.027	0.045	0.076	425	85
450-5M	0.029	0.048	0.080	450	90
460-5M	0.030	0.049	0.082	460	92
475-5M	0.030	0.051	0.085	475	95
500-5M	0.032	0.053	0.089	500	100
535-5M	0.034	0.057	0.095	535	107
565-5M	0.036	0.060	0.101	565	113
600-5M	0.039	0.064	0.107	600	120
615-5M	0.039	0.066	0.110	615	123
620-5M	0.040	0.066	0.110	620	124
630-5M	0.040	0.067	0.112	630	126
635-5M	0.041	0.068	0.113	635	127
665-5M	0.043	0.071	0.118	665	133
710-5M	0.046	0.076	0.126	710	142
740-5M	0.047	0.079	0.132	740	148
755-5M	0.048	0.081	0.134	755	151
800-5M	0.051	0.086	0.142	800	160
835-5M	0.054	0.089	0.149	835	167
890-5M	0.057	0.095	0.158	890	178
900-5M	0.058	0.096	0.160	900	180
925-5M	0.059	0.099	0.165	925	185
1000-5M	0.064	0.107	0.178	1000	200
1050-5M	0.067	0.112	0.187	1050	210
1125-5M	0.072	0.120	0.200	1125	225
1270-5M	0.081	0.136	0.226	1270	254
1500-5M	0.096	0.160	0.267	1500	300

* Weights shown are approximate.

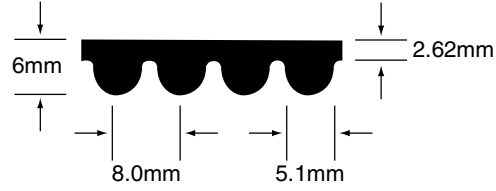
Some specific sizes of 5mm Synchro-Link® HT may require minimum order quantities.

Other widths available. Contact BANDO for price and delivery.

Synchro-Link® HT Timing Belts - Neoprene (Metric)



Nominal Dimensions



Part Number Example



Example, 20mm wide 384-8M is part number 384-8M-20.

Synchro-Link® HT Timing Belts - Neoprene (Metric)

HT - 8mm Pitch for 20mm, 30mm, 50mm and 85mm Wide Belts

Part Number	20mm Wide	30mm Wide	50mm Wide	85mm Wide	Pitch Length (mm)	Number of Teeth
	Weight*	Weight*	Weight*	Weight*		
384-8M	0.095	0.144	0.239	0.406	384	48
424-8M	0.102	0.154	0.256	0.435	424	53
480-8M	0.116	0.174	0.290	0.493	480	60
560-8M	0.135	0.203	0.338	0.575	560	70
600-8M	0.145	0.217	0.362	0.616	600	75
624-8M	0.151	0.226	0.377	0.641	624	78
640-8M	0.155	0.232	0.387	0.684	640	80
656-8M	0.161	0.242	0.403	0.702	656	82
680-8M	0.167	0.251	0.419	0.720	680	85
720-8M	0.174	0.261	0.435	0.739	720	90
760-8M	0.184	0.276	0.459	0.780	760	95
800-8M	0.193	0.290	0.483	0.821	800	100
840-8M	0.200	0.299	0.499	0.849	840	105
856-8M	0.207	0.309	0.515	0.877	856	107
880-8M	0.213	0.319	0.532	0.904	880	110
896-8M	0.218	0.326	0.544	0.925	896	112
920-8M	0.222	0.333	0.556	0.945	920	115
960-8M	0.232	0.348	0.580	0.986	960	120
1000-8M	0.242	0.363	0.604	1.027	1000	125
1040-8M	0.251	0.377	0.628	1.068	1040	130
1056-8M	0.256	0.384	0.640	1.089	1056	132
1064-8M	0.261	0.392	0.652	1.110	1064	133
1080-8M	0.266	0.399	0.664	1.130	1080	135
1120-8M	0.271	0.406	0.676	1.150	1120	140
1152-8M	0.275	0.412	0.686	1.166	1152	144
1160-8M	0.279	0.418	0.696	1.182	1160	145
1184-8M	0.282	0.423	0.705	1.184	1184	148
1192-8M	0.286	0.429	0.715	1.203	1192	149
1200-8M	0.290	0.442	0.725	1.232	1200	150
1224-8M	0.295	0.448	0.737	1.253	1224	153
1248-8M	0.300	0.453	0.749	1.273	1248	156
1264-8M	0.304	0.459	0.761	1.294	1264	158
1280-8M	0.309	0.464	0.773	1.314	1280	160
1304-8M	0.315	0.483	0.788	1.339	1304	163
1360-8M	0.329	0.493	0.821	1.396	1360	170
1392-8M	0.334	0.501	0.834	1.418	1392	174
1400-8M	0.339	0.508	0.847	1.440	1400	175
1424-8M	0.344	0.516	0.860	1.462	1424	178
1440-8M	0.348	0.527	0.870	1.479	1440	180
1480-8M	0.356	0.537	0.889	1.512	1480	185

* Weights shown are approximate.

Other widths available. Contact BANDO for price and delivery.



HT - 8mm Pitch for 20mm, 30mm, 50mm and 85mm Wide Belts (Continued)

Part Number	20mm Wide	30mm Wide	50mm Wide	85mm Wide	Pitch Length (mm)	Number of Teeth
	Weight*	Weight*	Weight*	Weight*		
1512-8M	0.364	0.548	0.908	1.545	1512	189
1520-8M	0.371	0.559	0.928	1.578	1520	190
1584-8M	0.379	0.569	0.947	1.610	1584	198
1600-8M	0.387	0.580	0.966	1.643	1600	200
1728-8M	0.406	0.609	1.015	1.725	1728	216
1760-8M	0.425	0.638	1.063	1.807	1760	220
1800-8M	0.435	0.652	1.087	1.848	1800	225
1904-8M	0.459	0.689	1.148	1.951	1904	238
2000-8M	0.483	0.725	1.208	2.054	2000	250
2056-8M	0.493	0.740	1.233	2.096	2056	257
2080-8M	0.503	0.755	1.258	2.138	2080	260
2104-8M	0.513	0.770	1.283	2.180	2104	263
2160-8M	0.523	0.785	1.308	2.220	2160	270
2240-8M	0.533	0.800	1.333	2.264	2240	280
2248-8M	0.543	0.815	1.358	2.308	2248	281
2272-8M	0.562	0.843	1.404	2.386	2272	284
2400-8M	0.580	0.870	1.450	2.464	2400	300
2504-8M	0.604	0.906	1.510	2.567	2504	313
2600-8M	0.628	0.942	1.570	2.670	2600	325
2800-8M	0.676	1.015	1.691	2.875	2800	350
3048-8M	0.736	1.105	1.841	3.130	3048	381
3200-8M	0.764	1.147	1.911	3.249	3200	400
3280-8M	0.792	1.189	1.981	3.368	3280	410
3360-8M	0.831	1.247	2.078	3.532	3360	420
3600-8M	0.870	1.305	2.174	3.696	3600	450
4400-8M	1.063	1.595	2.658	4.518	4400	550

* Weights shown are approximate.

Other widths available. Contact BANDO for price and delivery.

Synchro-Link® HT Timing Belts - Neoprene (Metric)

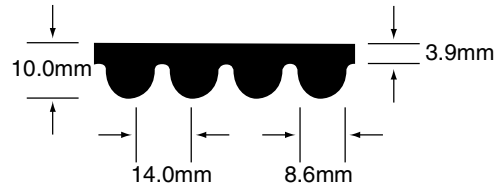
Tensioning for Synchro-Link® HT Belts

Belt Size	Belt Width (mm)												
		6	9	15	20	25	30	40	50	55	85	115	170
3M	Min	0.4	0.6	1.5									
	Max	0.6	0.9	2.0									
5M	Min		1.5	2.0		3.0							
	Max		2.0	3.0		4.0							
8M	Min				4.0		6.0		12		16		
	Max				6.0		8.0		15		20		
14M	Min							10		15	23	32	42
	Max							14		19	28	39	50

Refer to page 133 for proper tensioning procedures and use of values in this table. Values shown are lbs.



Nominal Dimensions



Part Number Example



For example, a 40mm wide 966-14M is part number 966-14M-40.

Synchro-Link® HT Timing Belts - Neoprene (Metric)

HT - 14mm Pitch for 40mm, 55mm, 85mm, 115mm and 170mm Wide Belts

Part Number	40mm Wide	55mm Wide	85mm Wide	115mm Wide	170mm Wide	Pitch Length (mm)	Number of Teeth
	Weight*	Weight*	Weight*	Weight*	Weight*		
966-14M	0.852	1.172	1.811	2.450	3.621	966	69
1092-14M	0.951	1.308	2.021	2.734	4.041	1092	78
1190-14M	1.050	1.443	2.230	3.018	4.461	1190	85
1344-14M	1.143	1.571	2.427	3.284	4.855	1344	96
1400-14M	1.235	1.698	2.624	3.550	5.248	1400	100
1456-14M	1.297	1.783	2.755	3.728	5.510	1456	104
1540-14M	1.359	1.868	2.886	3.906	5.772	1540	110
1610-14M	1.420	1.953	3.018	4.083	6.035	1610	115
1680-14M	1.494	2.055	3.175	4.296	6.350	1680	120
1778-14M	1.568	2.156	3.332	4.509	6.665	1778	127
1890-14M	1.667	2.292	3.542	4.793	7.085	1890	135
2002-14M	1.760	2.420	3.739	5.066	7.479	2002	143
2100-14M	1.852	2.547	3.936	5.375	7.872	2100	150
2198-14M	1.945	2.674	4.133	5.617	8.266	2198	157
2310-14M	2.037	2.801	4.330	5.858	8.659	2310	165
2450-14M	2.161	2.971	4.592	6.213	9.184	2450	175
2590-14M	2.284	3.141	4.854	6.568	9.709	2590	185
2800-14M	2.470	3.396	5.248	7.100	10.496	2800	200
3150-14M	2.778	3.820	5.904	7.988	11.808	3150	225
3360-14M	2.964	4.075	6.297	8.520	12.595	3360	240
3500-14M	3.087	4.245	6.560	8.875	13.120	3500	250
3850-14M	3.396	4.669	7.216	9.763	14.432	3850	275
4004-14M	3.606	4.958	7.662	10.367	15.324	4004	286
4326-14M	3.816	5.246	8.108	10.970	16.216	4326	309
4578-14M	4.038	5.552	8.580	11.609	17.161	4578	327
4956-14M	4.371	6.010	9.289	12.567	18.578	4956	354

* Weights shown are approximate.

Other widths available. Contact BANDO for price and delivery.